

Sales team:

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Introduction

Witte Van Moort is:

- A versatile supplier at the cutting edge of sheet metal technology, specializing in small to medium-sized production series, certified according to NEN-ISO/9001, welding qualification: ISO 3834-2
- A family business that has built up a substantial reputation in the supply market by producing a wide range of sheet metal products for various industries.
- A company that can handle all your orders with the help of more than 220 motivated, skilled workers and about 150 metal-working machines, special-purpose machines, machining units and production lines, whether or not computer-controlled and equipped with manipulators and robots.
- A company that processes materials such as cold- and hot-rolled steel plate, galvanized steel plate, stainless steel, aluminium, etc.
- Working environmentally friendly, certified according to NEN-ISO/14001.

What do we have to offer as a supplier?

- Engineering
- Tool development and tool production
- Shearing
- 2D Laser cutting/punching & 3D Laser cutting
- Pressing/deepdrawing
- Bending
- Welding
- Powder coating (incl. Iron phosphating and passivation)
- Assembly + Mounting
- Hemming

Some specifications

- **Cutting** with manual and automated cutting shears.
- **Laser cutting** with both 2D and 3D laser cutting machines:

- 1 x 2D lasercutting	4.000 Watt	range 3.000 x 2.200 mm
- 3 x Laser punching combi	4.000 Watt	range 3.000 x 1.500 mm
- 5 x 3D lasercutting	4.000 Watt	range 3.540 x 1.650 x 520 mm
- 1 x Laser welding	2.200 Watt	range 1.800 x 750 x 300 mm
- **Pressing** with 20 hydraulic and mechanic presses, whereof several equipped with manipulators and/or robots, including:

- a 1.500-ton press	table size: 4.500 x 2.200 mm	deepdrawing stroke 400 mm
- a 1.250-ton press	table size: 1.000 x 900 mm	deepdrawing stroke 400 mm
- a 800-ton press	table size: 3.100 x 1.900 mm	deepdrawing stroke 400 mm
- a 630-ton press	table size: 2.600 x 1.600 mm	deepdrawing stroke 400 mm

 - four 400-ton presses with table sizes from 2.100 x 1.340 mm to 3.000 x 1.600 mm.
 - this equipment is further complemented by a range of lighter presses from 65 to 315 tons.
- **Bending** with 5 press brakes, including a robot press brake and several machines equipped with a bending aid and/or angle measuring system. Capacity: up to 300 tons across a maximum length of 3.000 mm.
- **Welding** with a range of welding machines, from hand welding units to special, and in some cases self-developed, welding machines, many state-of-the-art welding robots, whereof some equipped with a tandem welding system.
Joining techniques: MAG/MIG/TIG welding, laser welding, spot welding, seam welding and TOX clinch riveting
- **Powder coating** with 2, fully automated powder coating lines with pre-degreasing, iron phosphating and passivation.
Techniques: powder coating with polyester, polyester-epoxy, zinc primer and various colour primers.
- **Assembly** with skilled workers adding the right finishing touch in accordance with your wishes.
- **In-house tool manufacturing** for the design, production and maintenance of your tools.

WVM: everything under one roof, from cutting to coating